

3503

Polyamide based curing agent

3503 is low viscosity polyamidoamine based curing agent with long pot life and solvent free.

Specific key data	Property	Value	Test Method
	Appearance	Clear Liquid	
	Color Gardner	11 max	
	Amine value	450 – 550 mg KOH/g	
	Active Hydrogen Equivalent Weight	≈ 95 (calculated)	
	Mix ratio (with epoxy 190 EEW)	50±2.0 PHR	
	Pot life (100g/25°C)	100 – 130 minutes	
	Viscosity at 25°C (77°F)	300 – 400 mPa.s	
	Solid content	100,0%	
Typical Key Data	Density at 20°C	0,95 g/cm ³ P	ISO 1675
	Flash point	≥ 155°C	(Pensky Martens)

