

1618

Modified cycloaliphatic curing agent

1618 is a low viscosity cycloaliphatic curing agent with good flow, good yellowing resistance and compatibility.

Specific key data	Property	Value	Test Method
	Appearance	Clear Liquid	Visual
	Color Gardner	2 max	
	Amine value	260 – 300 mg KOH/g	
	Active Hydrogen Equivalent Weight	114	
	Mix ratio (with epoxy 190 EEW)	60 PHR	
	Pot life	50 - 60'	
	Viscosity at 25°C (77°F)	290 – 650 mPa.s	
Typical Key Data	Density at 25°C	1.08 g/cmP ^{3P}	ISO 1675
	Flash point	129°C ≥ 138°C	ISO 2719

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